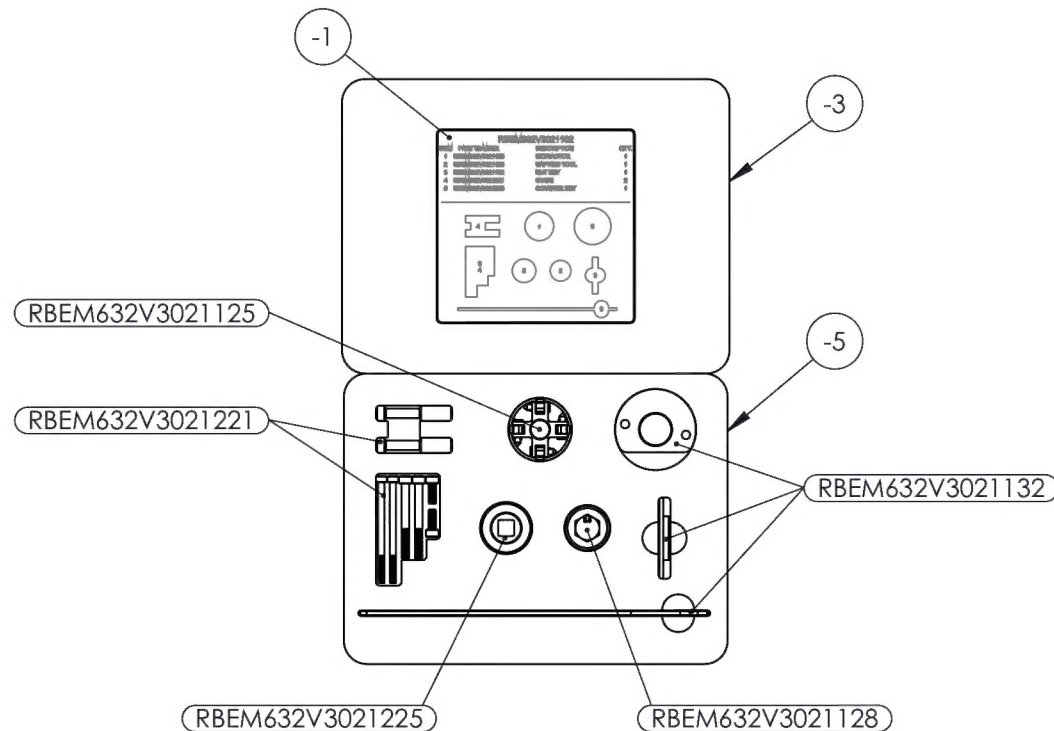


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION	8/12/2016	SM	JAG
2	17-0005	-1 DELETED TOOL NAME FROM PLACARD, CH'D TOOL LAYOUT. -3 & -5 CH'D FOAM WAS FOR PELICAN CASE #APP-1500-E IS FOR PELICAN CASE #APP-1400-E. -5 CH'D TOOL LAYOUT TO FIT NEW CASE. -7 CH'D P/N WAS #APP-1500-E IS #APP-1400-E. CH'D RBEM632V3021221 QTY. WAS 1 IS 2.	1/17/2017	RJC	



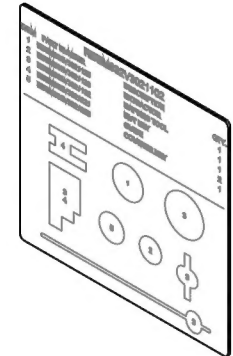
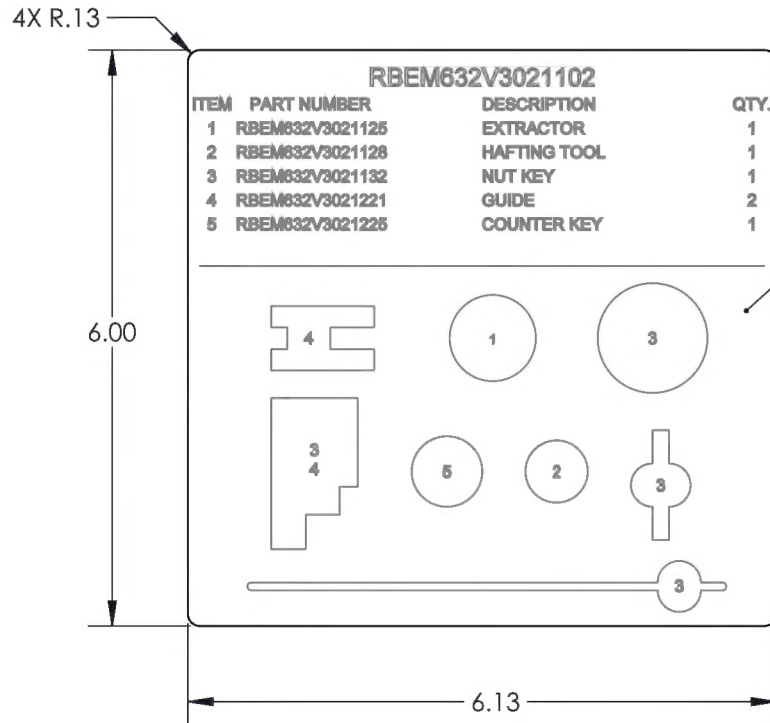
NOTES:  
REF. EUROCOPTER T/N: M632V3021102.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	EXTRACTOR		RBEM632V3021125	1
				1	HAFTING TOOL		RBEM632V3021128	1
				1	NUT KEY		RBEM632V3021132	1
				2	GUIDE		RBEM632V3021221	1
				1	COUNTER KEY	O1	RBEM632V3021225	1
			-1	1	PLACARD	PLASTIC		2
		B/O	-3	1	TOP FOAM	ETHAFOAM 220, BLACK	1.20 X 9.20 X 12.10 (CASE SOLUTIONS)	3
		B/O	-5	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	3.95 X 9.20 X 12.10 (CASE SOLUTIONS)	4
		B/O	-7	1	CASE	PLASTIC	PELICAN #APP-1400-E	N/S
		B/O		1	PLACARD	ALUMINUM	RB41011	N/S

<b>DART AEROSPACE</b>	
TITLE <b>COOLING COMPRESSOR PULLEY NUT EXCHANGE</b>	
DWG NO. <b>RBEM632V3021102</b>	REV <b>2</b>
MAT'L REAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: <b>MACKOVJAK</b>	USED ON MODEL <b>H175</b>
CHECKED: <b>CLOUGH</b>	
OPPS APPR: <b>ANDERSON</b>	
QA APPR: <b>LINDSAY</b>	
APPROVED: <b>GILBERT</b>	
SCALE <b>1:6</b>	DATE <b>3/3/2016</b>
SHEET 1 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
2	17-0005	-1 DELETED TOOL NAME FROM PLACARD, CH'D TOOL LAYOUT.	1/17/2017	RJC



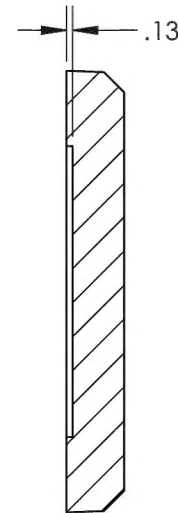
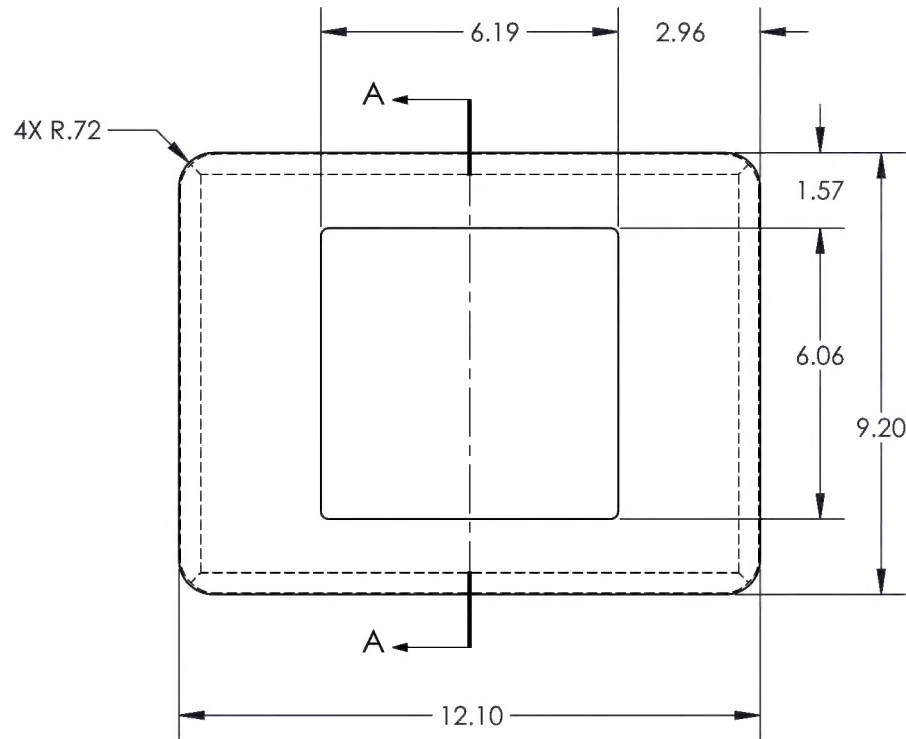
NOTE: USE PDF.

(-1)  
PLACARD

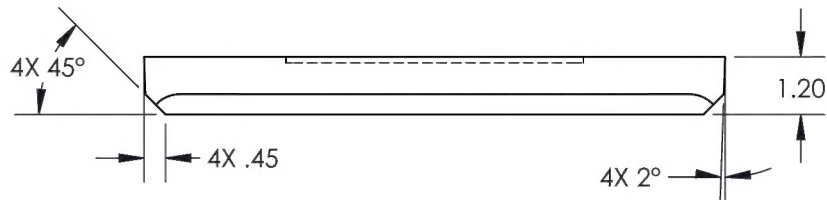
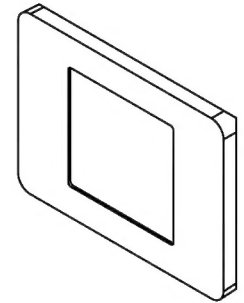
<b>DART AEROSPACE</b>	
TITLE COOLING COMPRESSOR PULLEY NUT EXCHANGE	
DWG NO. RBEM632V3021102-1	REV 2
MAT'L PLASTIC HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125°	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: MACKOVJAK CHECKED: CLOUGH OPPTS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
USED ON MODEL H175	
SCALE 1:2	DATE 3/3/2016
SHEET 2 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
2	17-0005	-3 CH'D FOAM WAS FOR PELICAN CASE #APP-1500-E IS FOR PELICAN CASE #APP-1400-E.	1/17/2017	RJC
APPROVED				



SECTION A-A

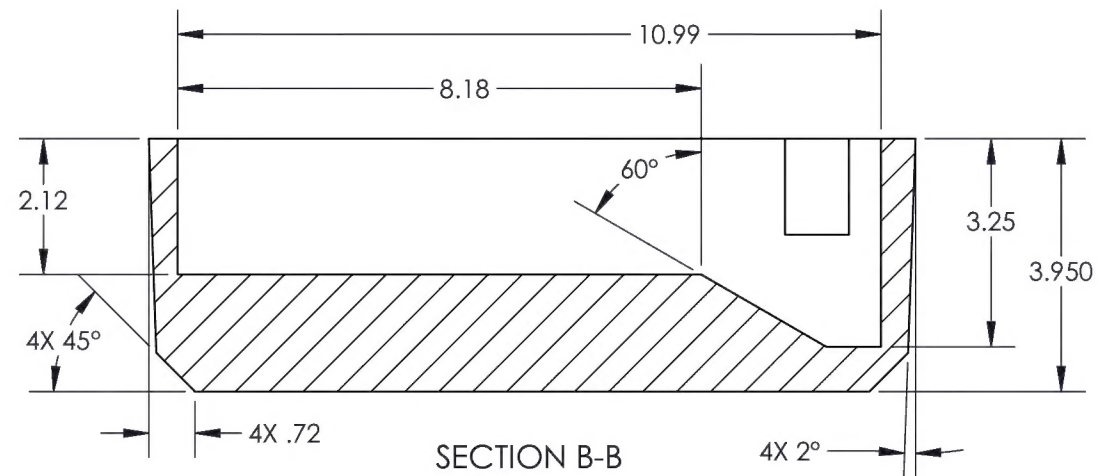
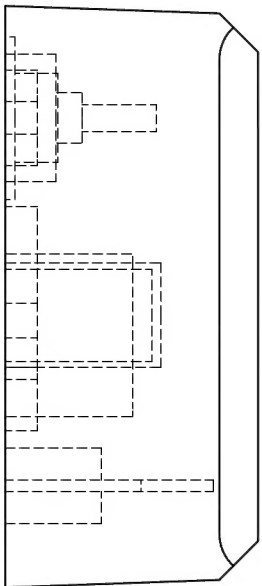
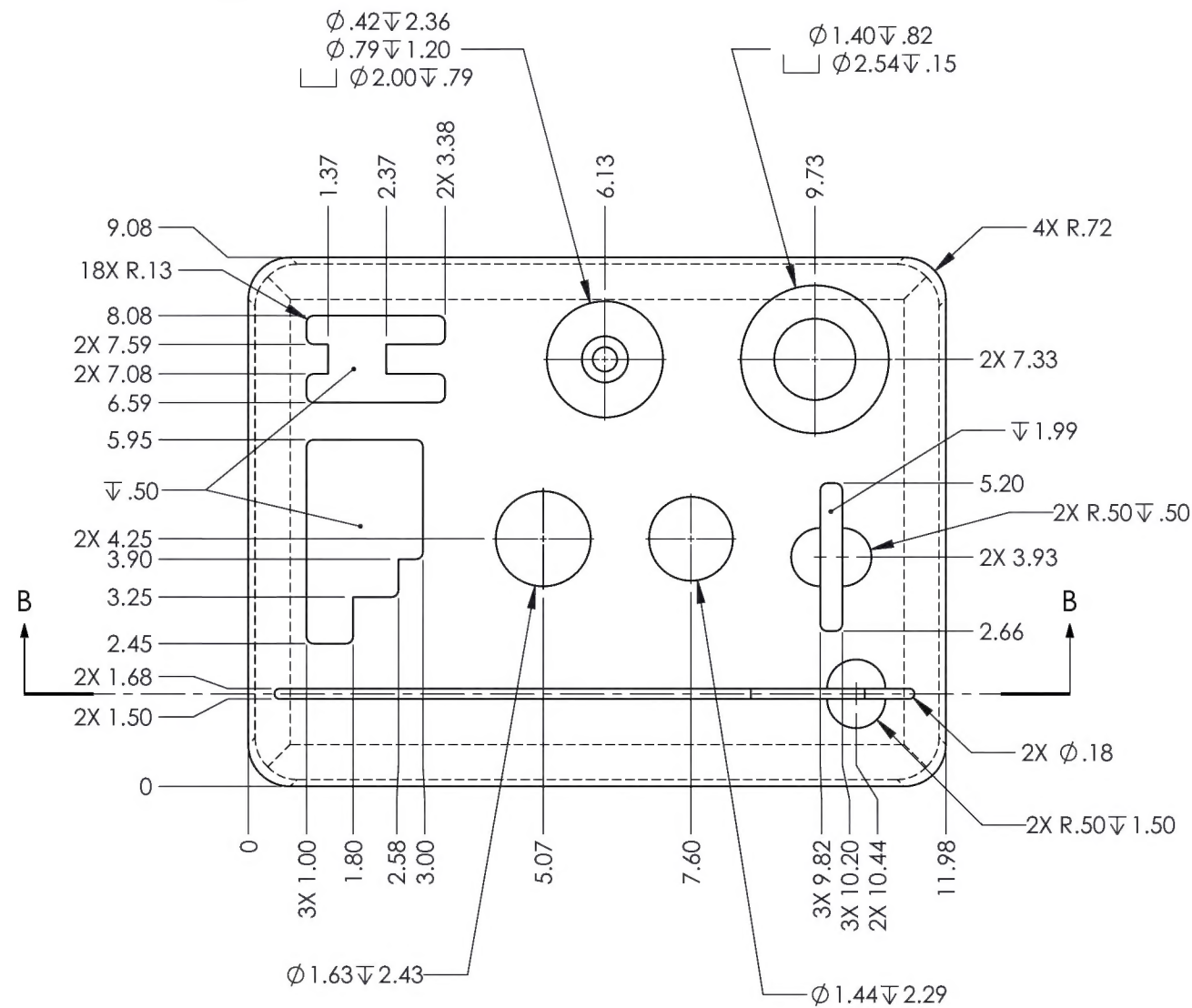


(-3)  
TOP FOAM

<b>DART AEROSPACE</b>	
TITLE COOLING COMPRESSOR PULLEY NUT EXCHANGE	
DWG NO. RBEM632V3021102-3	REV 2
MAT'L ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 1°	
.X ± .1 SURFACES = 125° ✓	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: MACKOVJAK	USED ON MODEL
CHECKED: CLOUGH	H175
OPPS APPR:	
QA APPR:	
APPROVED:	
SCALE 1:4	DATE 3/3/2016
SHEET 3 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
2	17-0005	-5 CH'D FOAM WAS FOR PELICAN CASE #APP-1500-E IS FOR PELICAN CASE #APP-1400-E, CH'D TOOL LAYOUT TO FIT NEW CASE.	1/17/2017	RJC



(5)

BOTTOM FOAM

DART AEROSPACE			
TITLE		COOLING COMPRESSOR PULLEY NUT EXCHANGE	
DWG NO.		RBE632V3021102-5	REV 2
MAT'L		ETHAFOAM 220, BLACK	
HEAT TREAT		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
FINISH		.XXX ± .010 FRACTIONS ± 1/8	
SPEC		.XX ± .03 ANGLES ± 1°	
DRAWN BY:		MACKOVJAK	
CHECKED:			
OPPS APPR:			
QA APPR:			
APPROVED:		H175	
SCALE		1:3	DATE 3/3/2016
		SHEET 4 OF 4	